

Work Order ID 97787

February-25-13 9:48:43 AM

97787

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Item ID: D206-642-512

Accept

N9000040100

Setup Start ***NS1***

Revision ID:

Item Name: Float Skidtube RH

Stop ***NS2***

Start Date: 2/25/13 Start Qty: 1.00

1

Cust Item ID:

Required Date: 2/25/13 Req'd Qty: 1.00

1

Customer:

Reference: disassemble

Approvals: Process Plan: Date: Tooling: Date:

Run Start ***NR1***

QC: Date: SPC (Y/N): Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
INN-D206-642	O								

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-642-512 CHG004

*Labels sent
by Ted*

13-02-25 12:08 22654769

110

0.00

110

Pick Kit

Packaging

Memo

0.00

Packaging

PULL FROM STOCK:
1 X D206-642-512 B80614
DISASSEMBLE KIT, RETURN PARTS TO STK:
D206-642-541 B81631
K642-512 B80768
RETURN K642-512 TO HAWKESBURY

*DONE 2/25/13
Ed Klein*

*reassamble
PO 5000
50 110748*

Work Order ID 97787

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Item ID: D206-642-512 Accept ***N9000040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Float Skidtube RH
 Start Date: 2/25/13 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 2/25/13 Req'd Qty: 1.00 ***1*** Customer:
 Reference: disassemble

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	REPACKAGE USING NEW B/N								
	Identify and pack for shipping as per PPP D206-642-512								
	Location: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

Handwritten notes:
 TAD
 13-02-25
 W130225

Picklist Print

February-25-13 2:45:24 PM

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Work Order ID: 97787

Parent Item: D206-642-512

Start Date: 2/25/13

Required Date: 2/25/13

Parent Item Name: Float Skidtube RH

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:B05.09.23 Revised per D206-642 Rev. JKJ/JLM
IPP Rev:C 07-02-23 As per IIN D206-642 Rev K JLM
IPP rev D 07.06.06 added K642-512 EC
IPP Rev:E 07-12-05 ECN 1080p Rev L DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-642-541 Replacement Skidtube		Manufactured	No				Each	0.0000		-1	80631		
K642-512 saddle kit 642-512		Manufactured	No				Each	0.0000		-1	80268		

for J2C

Picklist Print

Fridsy, February 24, 2012 12:41:16 PM

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Work Order ID: 80614

80614

Parent Item: D206-642-512

D206-642-512

Parent Item Name: Float Skidtube RH

Start Date: 2/24/2012

Required Date: 3/6/2012

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev:B05.09.23 Revised per D206-642 Rev. JKJ/JLM
 IPP Rev:C 07-02-23 As per IIN D206-642 Rev K JLM
 IPP rev D 07.06.06 added K642-512 EC
 IPP Rev:E 07-12-05 ECN 1080p Rev L DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-642-541		Manufactured	No			110	Each	0.0000	1	1			
D206-642-541									**				
Replacement Skidtube													
K642-512		Manufactured	No			110	Each	0.0000	1	1			
K642-512									**				
saddle kit 642-512													

B81631 D
 380768 SP
 12/4/30

Linda Lacelle

From: Linda Lacelle
Sent: February-25-13 10:38 AM
To: tjkling@offshorehelicopter.net
Subject: RE: AOG

Oh, and the repackage can be done under the original b/n's of the tubes, so from the -511, the -541 will take it's original b/n 79327 and from the -512, the -541 will take the 81631. We will ship the red decals from here.

Thx
Linda

From: Linda Lacelle
Sent: February-25-13 10:33 AM
To: tjkling@offshorehelicopter.net
Cc: Peggy McDonald (pmcdonald@darths.com)
Subject: AOG
Importance: High

Hi Tad,
We have an AOG coming in for Rotorcraft Leasing. I will require you to disassemble 2 skids(remove the K-kits) and repackage the D206-642-541's as is.
I will require the w/o's filled out by you please and returned asap.
Thx
Linda